



(3) 1.13 KOCKOUTS

(4) 3/8-16 UNC-2B X .56 DEEP ON A Ø5.875 B.C.

GASKETS THROUGHOUT

DASH NO.	"C"	"AD"
800	15.09	4.13
850	15.59	4.63
900	16.09	5.13
950	16.59	5.63
1000	17.09	6.13
1050	17.59	6.63
1100	18.09	7.13
1150	18.59	7.63

MAXIMUM FACE RUNOUT TO BE .004 T.I.R.  
 MAXIMUM PILOT ECCENTRICITY TO BE .004 T.I.R.  
 PERMISSIBLE SHAFT RUNOUT TO BE .002 T.I.R.

REVISION		BY & DATE	CHK	ANG	FINISH	NO.	REV.
03	ADDED 800 DASH VALUE	KK 02/23/2011	.XX	±.03			
02	SHAFT RUNOUT WAS .004,CBOX SCREWS CHANGED	VV 5/20/2009	.XXX	±.005			
01	ADDED .19 SQ. X 1.50 KEY	GWS 3/12/08	.XXXX	±.0005			
NO.		REVISION	BY & DATE	CHK	ANG	FINISH	NO.
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				DIST			



TITLE OUTLINE - 180JM FRAME  
 TEFC - RIGID "C" - JM PUMP

DRAWN	VV 12/13/07
CHK	
APPD	
SCALE	1=2
REF	
FMF	184TFW8917
PREV	
SIZE	B
DRAWING NO.	035597
REV.	03